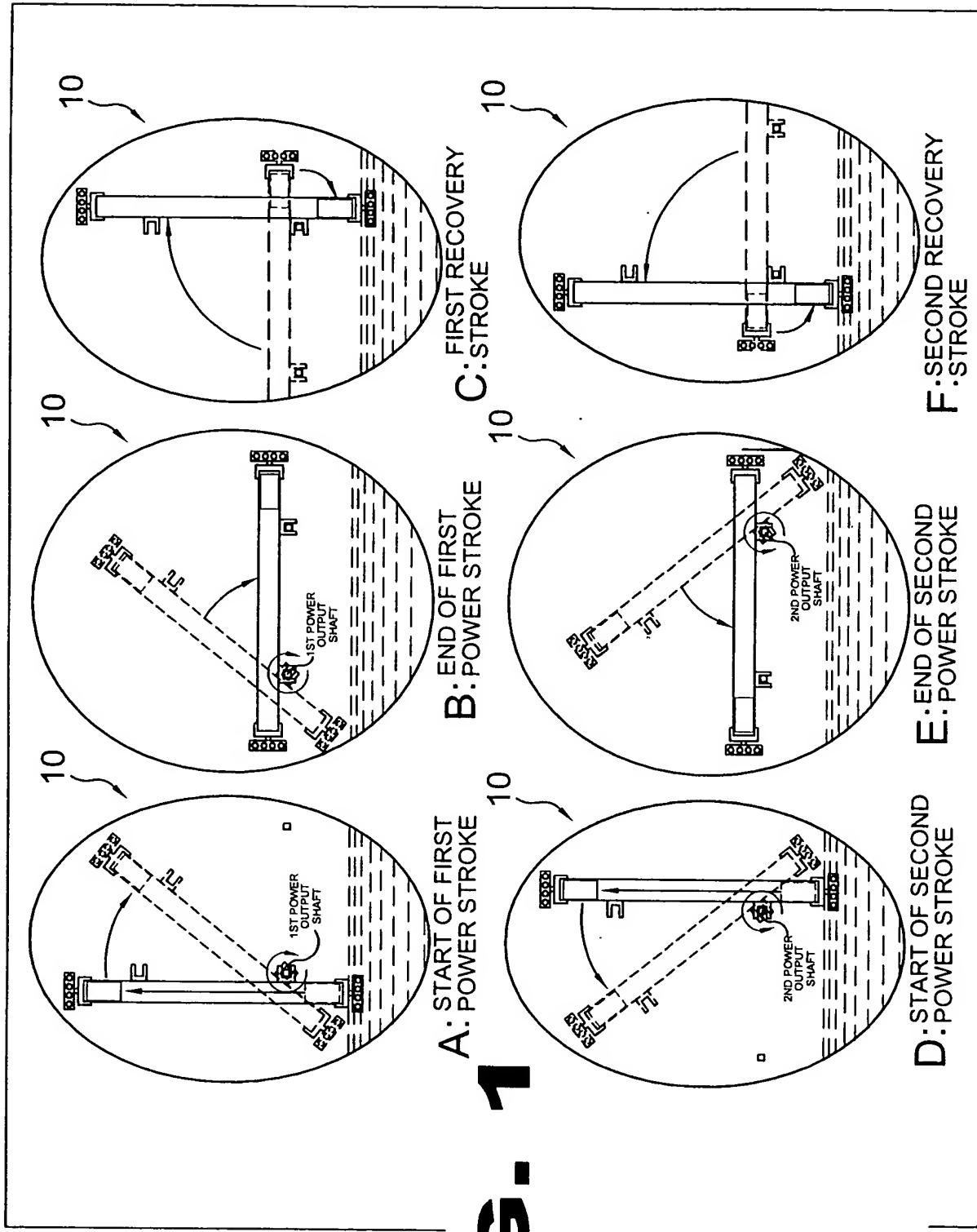
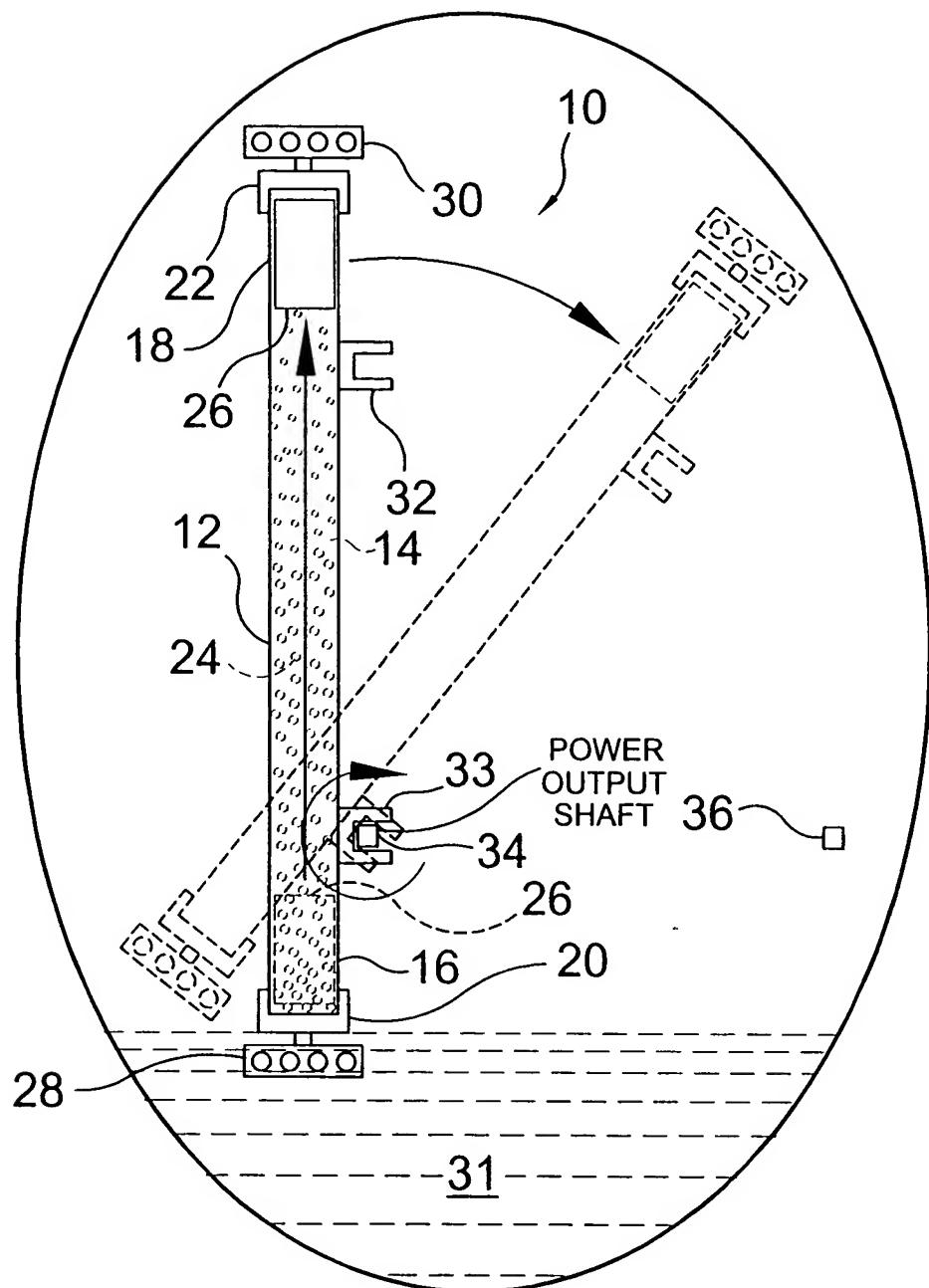


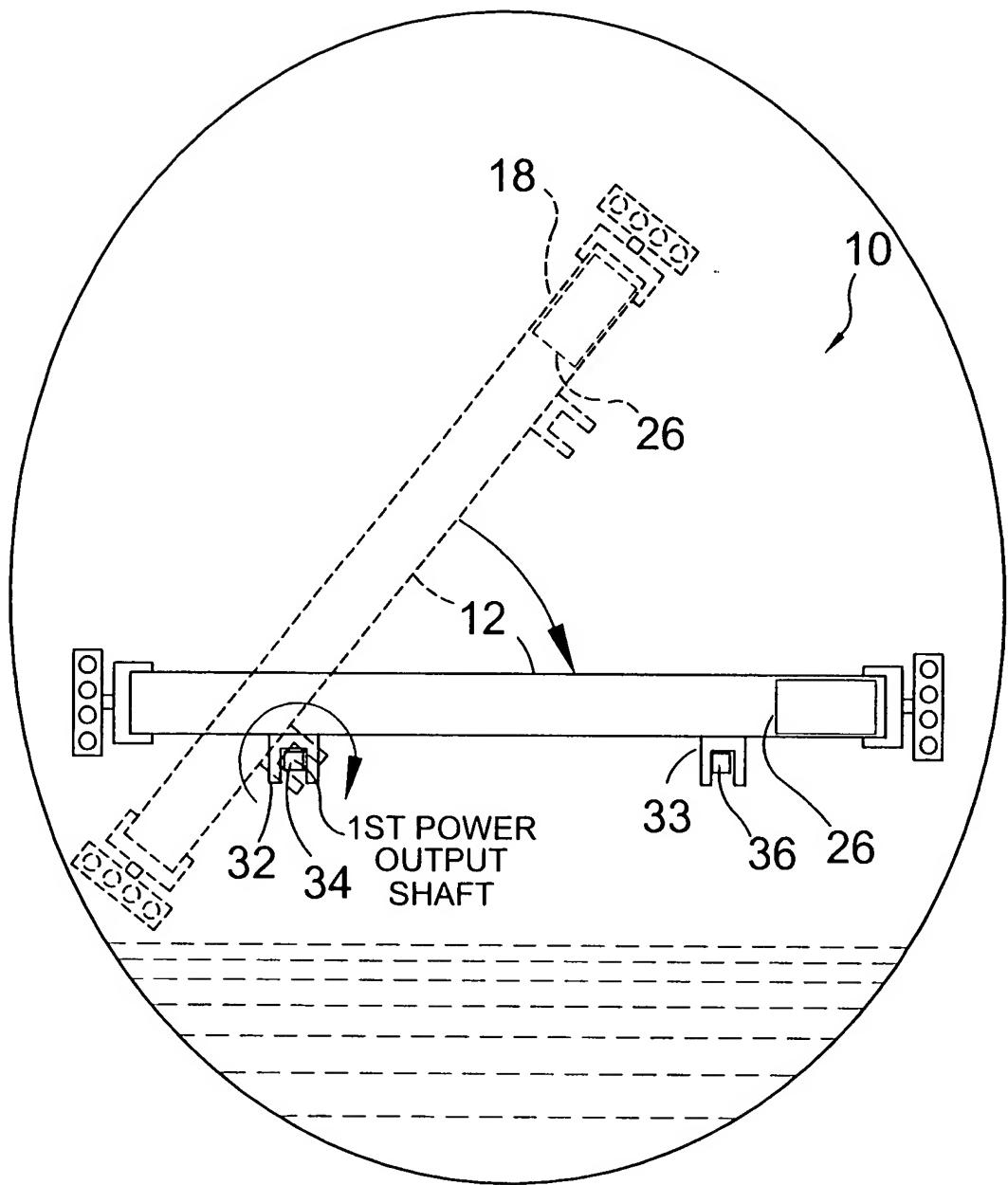
FIG. 1





START OF FIRST
POWER STROKE

FIG. 2



END OF FIRST
POWER STROKE

FIG. 3

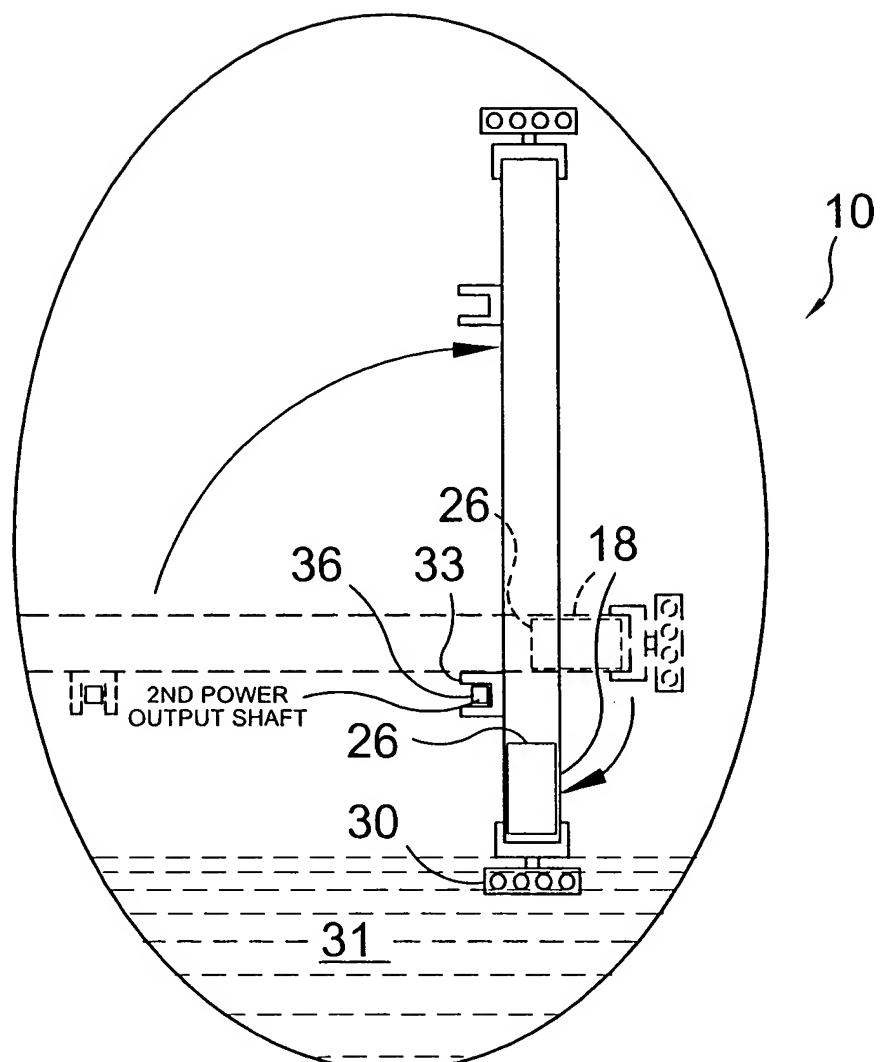
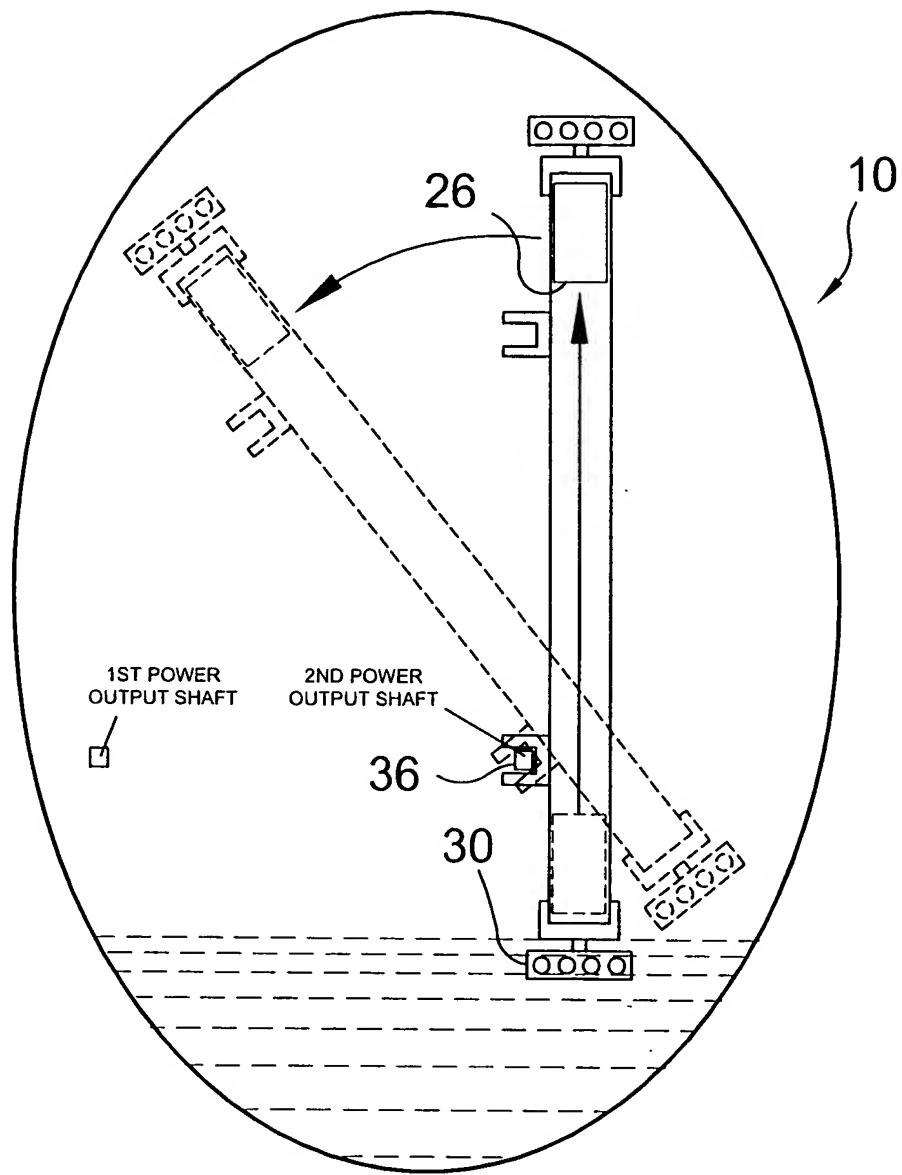
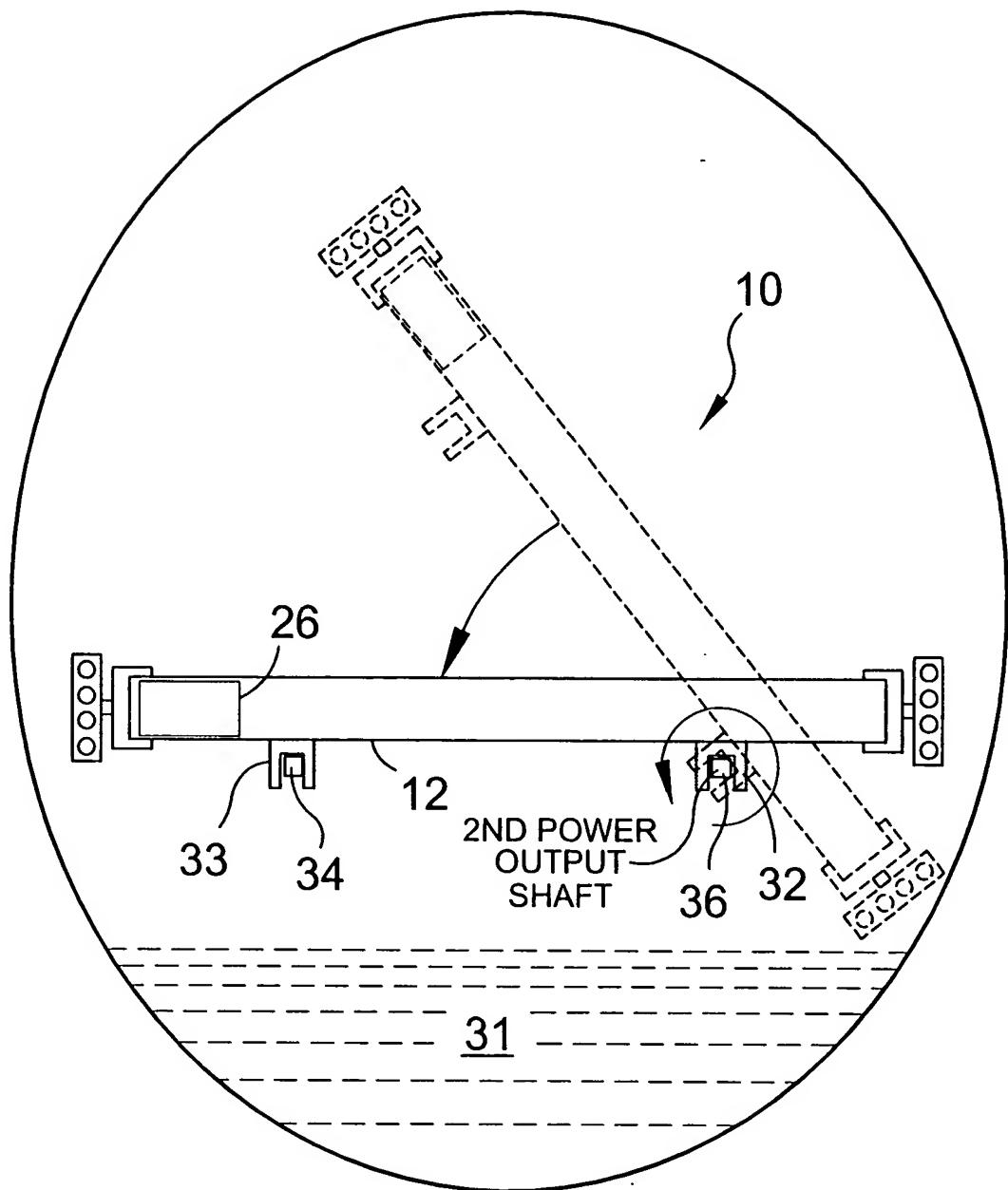


FIG. 4



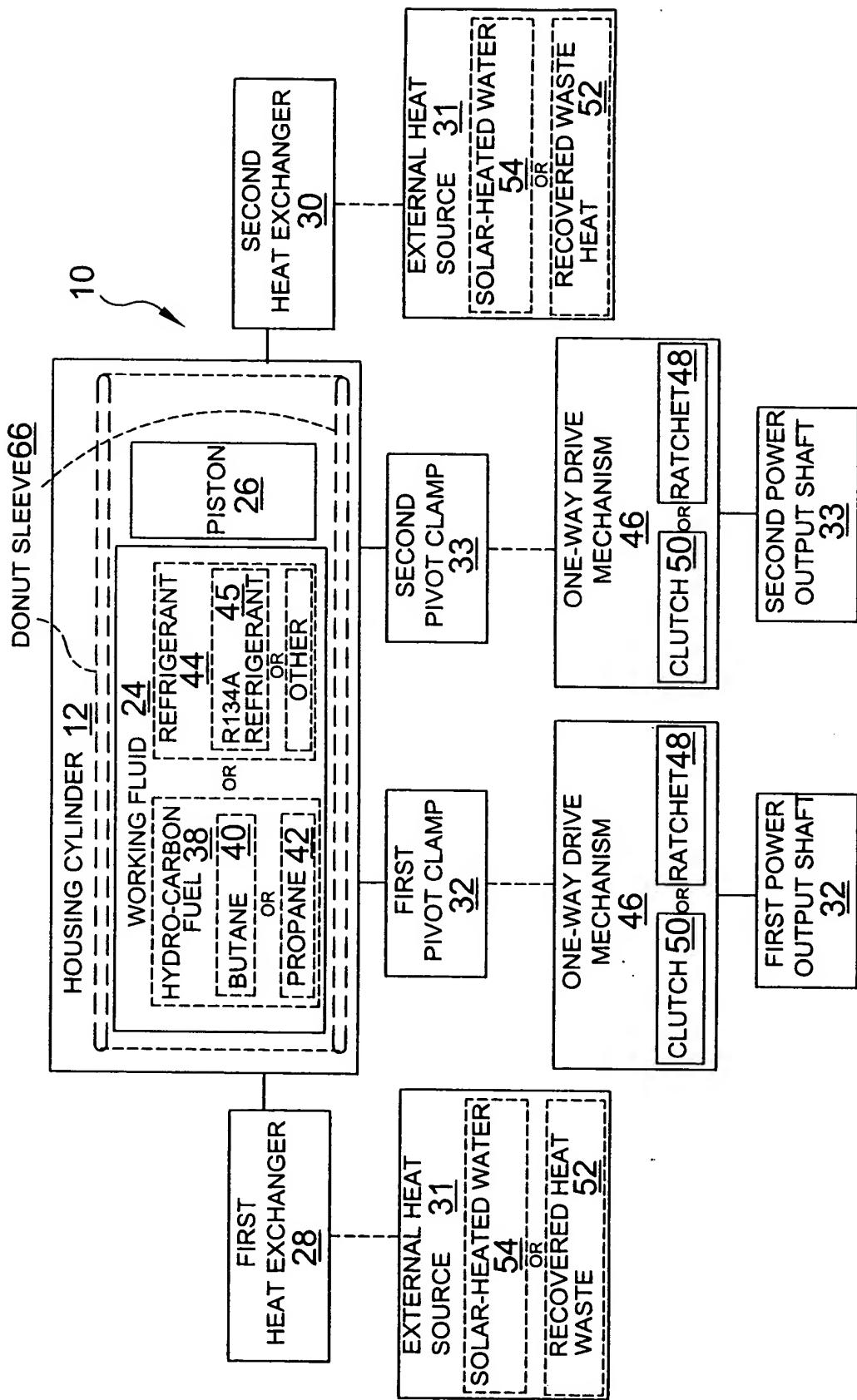
START OF SECOND POWER STROKE

FIG. 5



END OF SECOND
POWER STROKE

FIG. 6



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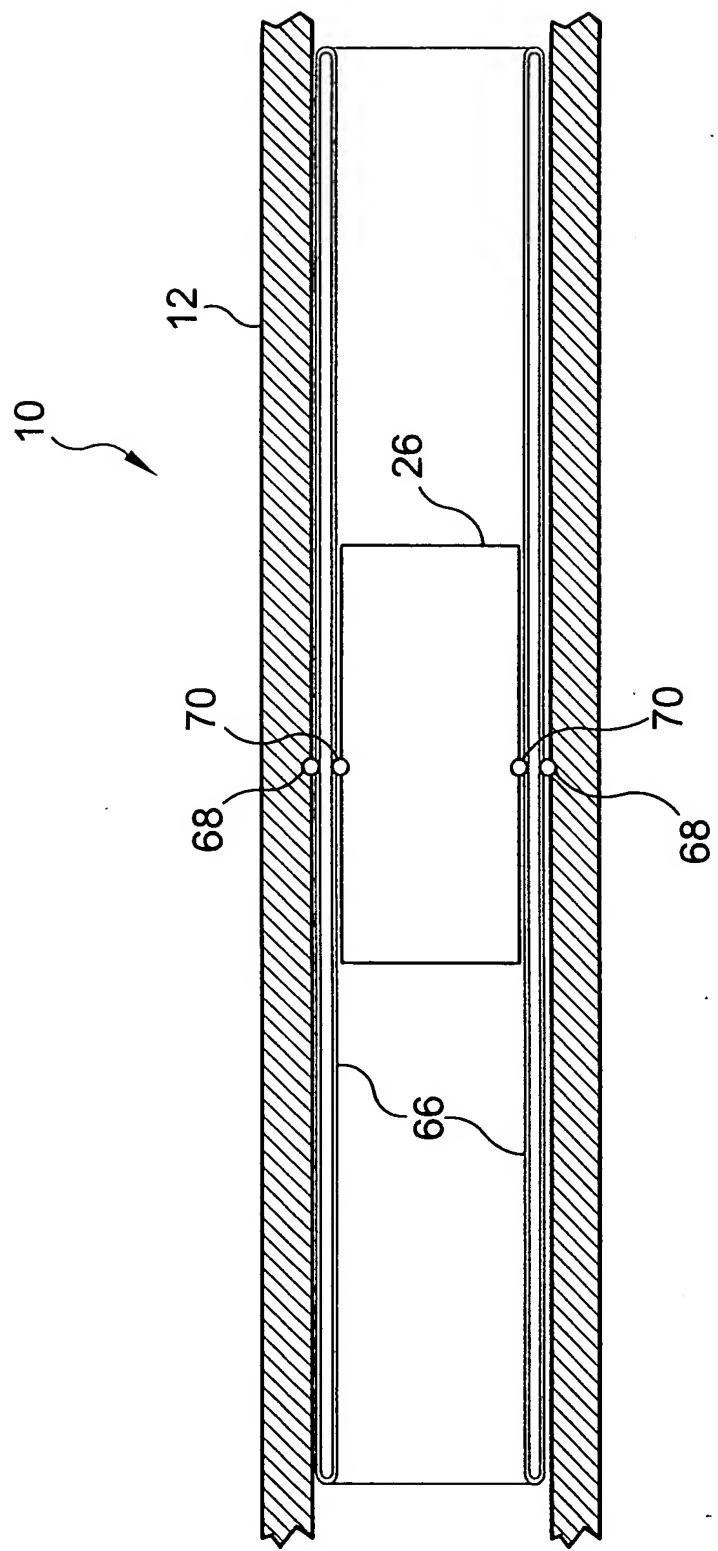


FIG. 8